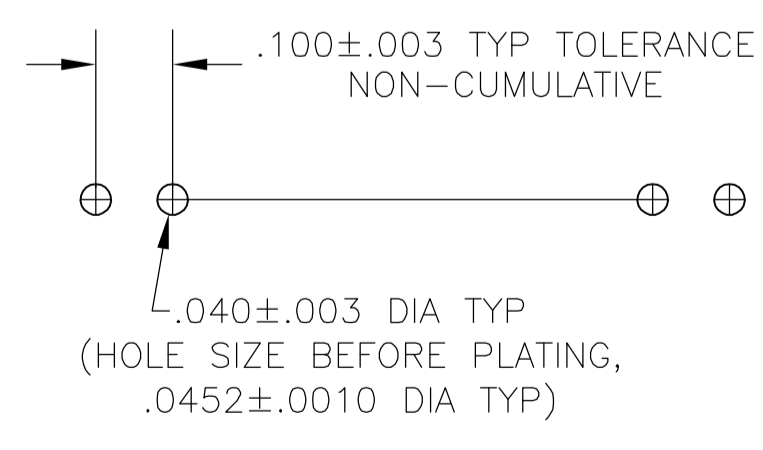


- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 3. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 4 FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- 5 FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.



5	.284	.200	2	3	9-102898-0
5	.684	.600	6	7	8-102898-9
5	.484	.400	4	5	8-102898-8
5	.584	.500	5	6	8-102898-7
5	.384	.300	3	4	8-102898-6
5	.084	—	—	1	8-102898-5
5	.184	.100	1	2	8-102898-4
5	3.984	3.900	39	40	8-102898-3
5	3.584	3.500	35	36	7-102898-9
5	3.184	3.100	31	32	7-102898-5
5	2.984	2.900	29	30	7-102898-3
5	2.884	2.800	28	29	7-102898-2
5	2.784	2.700	27	28	7-102898-1
5	2.684	2.600	26	27	7-102898-0
5	2.584	2.500	25	26	6-102898-9
5	2.484	2.400	24	25	6-102898-8
5	2.384	2.300	23	24	6-102898-7
5	2.284	2.200	22	23	6-102898-6
5	2.184	2.100	21	22	6-102898-5
5	2.084	2.000	20	21	6-102898-4
5	1.984	1.900	19	20	6-102898-3
5	1.884	1.800	18	19	6-102898-2
5	1.784	1.700	17	18	6-102898-1
5	1.684	1.600	16	17	6-102898-0
5	1.584	1.500	15	16	5-102898-9
5	1.484	1.400	14	15	5-102898-8
5	1.384	1.300	13	14	5-102898-7
5	1.284	1.200	12	13	5-102898-6
5	1.184	1.100	11	12	5-102898-5
5	1.084	1.000	10	11	5-102898-4
5	.984	.900	9	10	5-102898-3
5	.884	.800	8	9	5-102898-2
5	.784	.700	7	8	5-102898-1
PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

4	.284	.200	2	3	4-102898-0
4	.684	.600	6	7	3-102898-9
4	.484	.400	4	5	3-102898-8
4	.584	.500	5	6	3-102898-7
4	.384	.300	3	4	3-102898-6
4	.084	—	—	1	3-102898-5
4	.184	.100	1	2	3-102898-4
4	3.984	3.900	39	40	3-102898-3
OBSOLETE	3.884	3.800	38	39	3-102898-2
OBSOLETE	3.784	3.700	37	38	3-102898-1
OBSOLETE	3.684	3.600	36	37	3-102898-0
4	3.584	3.500	35	36	2-102898-9
OBSOLETE	3.484	3.400	34	35	2-102898-8
OBSOLETE	3.384	3.300	33	34	2-102898-7
OBSOLETE	3.284	3.200	32	33	2-102898-6
4	3.184	3.100	31	32	2-102898-5
OBSOLETE	3.084	3.000	30	31	2-102898-4
4	2.984	2.900	29	30	2-102898-3
4	2.884	2.800	28	29	2-102898-2
4	2.784	2.700	27	28	2-102898-1
4	2.684	2.600	26	27	2-102898-0
4	2.584	2.500	25	26	1-102898-9
4	2.484	2.400	24	25	1-102898-8
4	2.384	2.300	23	24	1-102898-7
4	2.284	2.200	22	23	1-102898-6
4	2.184	2.100	21	22	1-102898-5
4	2.084	2.000	20	21	1-102898-4
4	1.984	1.900	19	20	1-102898-3
4	1.884	1.800	18	19	1-102898-2
4	1.784	1.700	17	18	1-102898-1
4	1.684	1.600	16	17	1-102898-0
4	1.584	1.500	15	16	102898-9
4	1.484	1.400	14	15	102898-8
4	1.384	1.300	13	14	102898-7
4	1.284	1.200	12	13	102898-6
4	1.184	1.100	11	12	102898-5
4	1.084	1.000	10	11	102898-4
4	.984	.900	9	10	102898-3
4	.884	.800	8	9	102898-2
4	.784	.700	7	8	102898-1
PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT. DIN H. MOLL 16 JULY 87
 CHK L.A. MAYER 16 JULY 87
 APVO T.C. CLARK 16 JULY 87

TOLERANCES UNLESS OTHERWISE SPECIFIED:
 0 PLC ± -
 1 PLC ± -
 2 PLC ± -
 3 PLC ± .005
 4 PLC ± -
 ANGLES ± -

MATERIAL - FINISH SEE TABLE WEIGHT -

THIS DRAWING IS A CONTROLLED DOCUMENT. Tyco Electronics Corporation Harrisburg, Pa 17105-3608
 NAME T.C. CLARK
 PRODUCT SPEC
 APPLICATION SPEC
 SIZE CAGE CODE DRAWING NO RESTRICTED TO
 A1 00779C=102898
 CUSTOMER DRAWING SCALE 4:1 SHEET 1 OF 1 REV H